

# LVT Standard

Milliken

## ADHESIVE

### For LVT

2.5 mm & 5 mm FLEXFORM™ LVT



pH

UP TO 12

RH

UP TO 98%



DRY TIME  
30-60 min



WORKING TIME  
3 hrs



CURE TIME  
12 hrs



LIGHT TRAFFIC  
immediate



HEAVY TRAFFIC  
24 hrs



HEAVY ROLLING  
LOADS : 48 hrs



1-Gallon or 4-Gallon Pail  
Trowel / Roll-on

## Transitional Pressure Sensitive® Adhesive

For use with RH up to **98%**<sup>1</sup>

Milliken is also the only manufacturer to offer adhesives with **no pH or RH limits** and which **require no testing**. Talk to your sales rep to learn more.

Installation after new pour: **45 days**



The Benefits of  
Milliken Adhesives

Milliken offers adhesive solutions for any scenario:

- Modular carpet, LVT, mixed-media
- Normal RH and pH
- Extreme RH and no-testing solutions
- Trowel-on and Spray options for most applications
- No primers, no sealants, limited floor prep required



1/16" x 1/32"  
x 1/32"  
U-Notch

### FLOORING TYPE

2.5 mm & 5 mm  
FLEXFORM™ LVT

ESTIMATED COVERAGE  
220-260 sf/gal



3/8"  
Short Nap  
Paint Roller

### FLOORING TYPE

LVT

ESTIMATED COVERAGE  
Up to 350 sf/gal

<sup>1</sup> For on-grade installations vapor retarder required.

# LVT Standard Adhesive

<b>PRODUCT CHARACTERISTICS</b>	Product Classification	Transitional pressure sensitive adhesive
	Base Chemistry	Hybrid acrylic
	Curing Method	Proprietary cross-linking
	Appearance	Light to dark tan as adhesive dries
	Consistency	Smooth, medium viscosity liquid
	Application	Easy troweling
	Flammability	Non-flammable
	Freeze/Thaw	Stable to 10°F (-12°C)
	Shelf Life	2 years
<b>MOISTURE</b>	RH	98%
	pH	5-12
	MVER	12 lbs
<b>TIME</b>	Open Time	20-30 min (Semi-wet-set)
	Dry Time	30-60 min (PSA)
	Working Time	3 hrs (PSA), 20-30 min (Semi-wet-set)
	Cure Time	12 hours
	Pot Life	N/A
<b>TRAFFIC</b>	Light Traffic	0 min (PSA), 12 hrs (Semi-wet-set)
	Heavy Traffic	24 hrs
	Heavy Rolling Loads	48 hrs
<b>SUSTAINABILITY</b>	Solvents	None
	Isocyanates	None
	VOC (g/L) - SCAQMD Rule#1168	21
	LEED Points	Contributes to low emitting materials
	Certifications	Greenguard, FloorScore, CRI Green Label Plus

**STORAGE** This product should be stored at temperatures between 50-90°F (15-32° C). While this product is freeze-thaw stable, it is necessary to protect it from freezing. Freeze/thaw stable to 10°F (-12°C).

**CAUTION** DO NOT take internally. If swallowed, DO NOT induce vomiting. Call a physician immediately. KEEP OUT OF REACH OF CHILDREN.

**WARRANTY** For Milliken installation instructions and warranties, visit [millikenfloors.com](http://millikenfloors.com).

Customer Concierge 800.824.2246 | [millikenfloors.com](http://millikenfloors.com)  
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